

Work Order ID 58324

Monday, May 03, 2010 11:42:59 AM



Page 1

Item ID: D3915-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Light Lid Assembly, Long Basket

Start Date: 5/3/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/7/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 10-5-3

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3915

B

100



Large Fab

Large Fab

Weld per dwg A/R Aluminum rod Batch: *m112860* 0.00

Large Fab

Memo

0.00

1- assemble ribs , weld as per dwg D3915. When welding D4019-3, weld top and bottom then make a small hole in the weld to let air out. Then weld remaining sides of D4019-3 Rib. Let it cool down, then block holes with weld. *A*

****DO NOT WELD THE (4) CORNERS. GRIND OFF CORNERS TO HAVE A 1/8" GAP TO GET THE ACID AND ALODINE OUT OF BASKET LID FRAME**** *K*

2- weld hinge, label plate and Mounting plates as per dwg D3915 *K*

10.05.06 *1* *8*

110



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

0.00

Memo

0.00

10.05.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

ENSURE TO RINSE CAREFULLY ACID AND ALODINE

140

Weld per dwg A/R Aluminum rod Batch: 1112860 0.00



Large Fab

Memo

0.00

Large Fab

1- weld (4) corners



Setup Start

Stop



8.06.10

Q

D BR 10 5 10

10-05-10

1

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Slip today 19/05

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

PD 10.05.10

155

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Sub 105/19

(XL)

inspect fit of lid with base

157

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

1- realodine corners
do not acid etch

10/05/19

1 0

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

1- touch up corner with alodine only
2- Plug holes prior to

W 10/05/19

1 Ø

1ST COAT:
START TIME: 2:45pm
OVEN TEMPERATURE: 320°F
FINISH TIME: 3:15pm
***** 2nd coat if necessary *****

2ND COAT:
START TIME: /
OVEN TEMPERATURE: 11A
FINISH TIME: /

170

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

① BLD-5-19

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180



HandFinish

Assemble as per dwg

0.00

Memo

0.00

Hand Finishing

1- Install webbing as per dwg

2- Install placard and label as per dwg

EP 10/05/19 ①
20/05/19 ①

190



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

(10/05/19

200



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

ship to quebec
with
0350-607-441 W

Dart Aerospace Ltd

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/20 9J
MF
10-5-19

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Picklist Print

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Page 1

Work Order ID: 58324

Parent Item: D3915-041

Parent Item Name: Light Lid Assembly, Long Basket

Start Date: 5/3/2010

Required Date: 5/7/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC
per dwg revB DD 10.04.20 verified by:EC
10.04.26 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
D2728-1		Manufactured	No			180	Each	0.0000	1	SN 10/05/19		
Dart Logo label												
D2957		Manufactured	No			100	Each	15.0000	4	KL 10.05.06		
Mounting Plate												
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>												
D3915-1		Manufactured	No		57697	100	Each	0.0000	2	4		
Rib												
D4016-5		Manufactured	No			100	Each	12.0000	3	KL 10.05.06 B 58303		
Hinge Half, Light Lid										KL 10.05.06		
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>												
D4019-3		Manufactured	No			100	Each	0.0000	3	3		
Rib												
D4029-041		Manufactured	No			180	Each	2.0000	1	KL 10.05.06 B 58305		
Webbing (Long Basket)												
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>												
					st503				2			
					56963				2			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>												

B 58 109

SN 20/05/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Required Date: 5/7/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as
per dwg revB DD 10.04.20 verified by:EC IPP Rev:B add realodine DD
10.04.26 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
D4035-045		Manufactured	No			100	Each	0.0000	1			
												
Lid Rib Assembly, Fwd (Light)												
D4035-047		Manufactured	No			100	Each	0.0000	1			
												
Lid Rib Assembly, Aft (Light)												
D4056-1		Manufactured	No			100	Each	2.0000	1			
												
Label Plate												
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				WA			2					
				56661			2					
D4086-220		Manufactured	No			180	Each	6.0000	1			
												
Placard, Max Load												
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				ST112			6					
				56979			6					
MS20600-AD4W3		Purchased	No			180	Each	1,891.000	34			
												
Cherry Rivets												
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>		
				ST321			1891					
				106375			3					
				107939			888					
				111636			1000					

Handwritten: 10.05.05 358306

Handwritten: 10.05.06 358307

Handwritten: 10.05.06 358308

Handwritten: 6
5/10/05/19

Handwritten: 1
5/10/05/19

Handwritten: 34

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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per dwg revB DD 10.04.20 verified by:EC IPP Rev:B add realodine DD
10.04.26 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
NAS1149DN416J		Purchased	No			180	Each	270.0000	34			
Washer												

Location

Loc Qty

Loc Code

ST		4
13910		4
ST275		166
114340		166
ST298		100
114348		100

114597 MK 10-5-19

4 - 500/05/19

WAS 1149DO 563J

M 113702

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

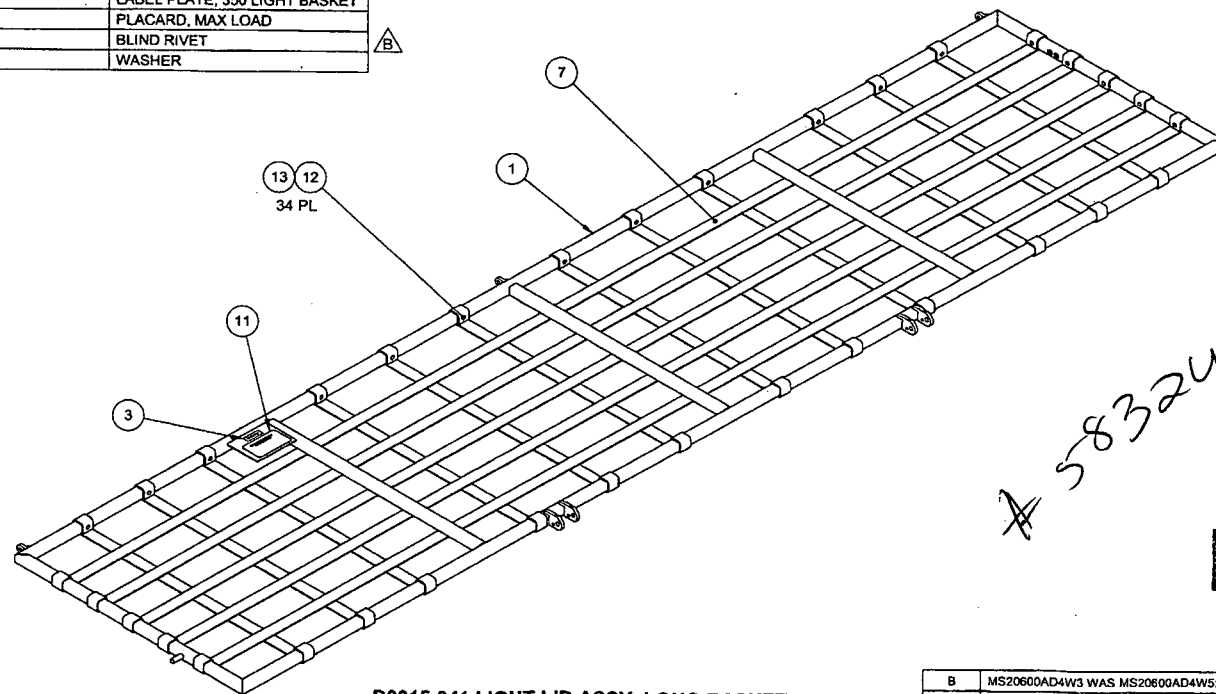
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ITEM	QTY -041	QTY -101	P/N	DESCRIPTION
	X		D3915-041	LIGHT LID ASSY, LONG BASKET
1	1	X	D3915-101	BASKET LID WELDMENT ASSY
2		2	D3915-1	RIB
3	1		D2728-1	DART LOGO LABEL
4		4	D2957	MOUNTING PLATE
5		3	D4016-5	HINGE HALF
6		3	D4019-3	RIB
7	1		D4029-041	WEBBING (LONG BASKET)
8		1	D4035-045	LID RIB ASSY, FWD
9		1	D4035-047	LID RIB ASSY, AFT
10		1	D4056-1	LABEL PLATE, 350 LIGHT BASKET
11	1		D4086-220	PLACARD, MAX LOAD
12	34		MS20600AD4W3	BLIND RIVET
13	34		NAS1149DN416J	WASHER



D3915-041 LIGHT LID ASSY, LONG BASKET ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 6.91 lbs

B	MS20600AD4W3 WAS MS20600AD4W5: BOM & (B1-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.		D3915	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LIGHT LID ASSY-LONG BASKET	N/A
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMBINED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2010-04-16
WJD

58324

Dart Aerospace Ltd

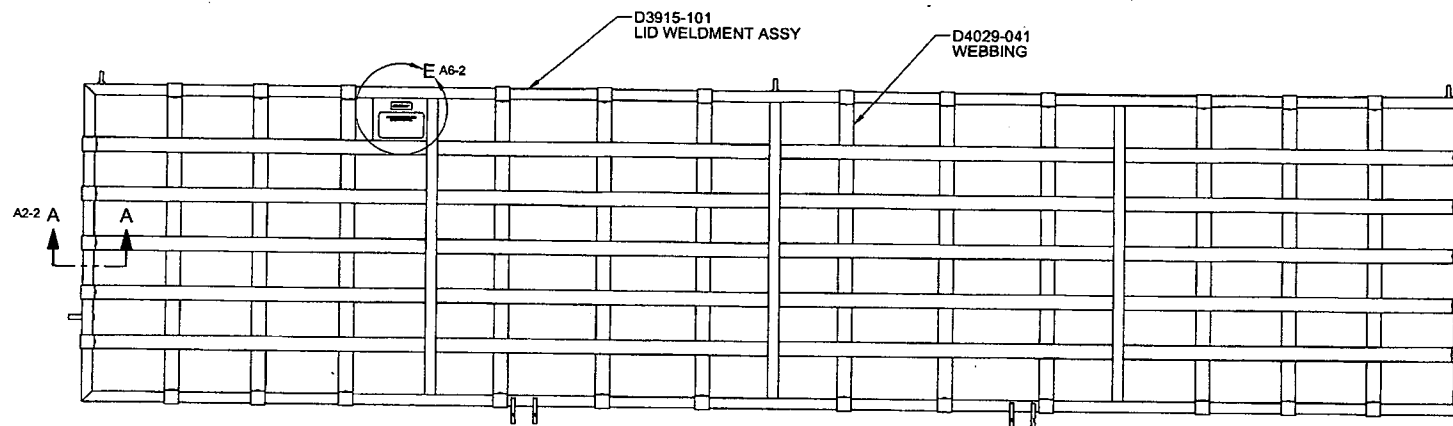
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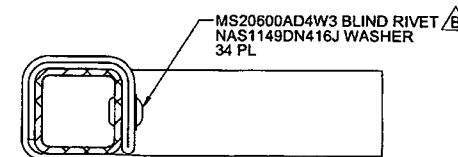
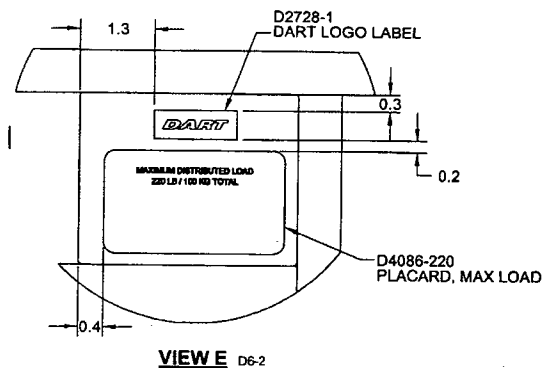
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D3915-041 LIGHT LID ASSY, LONG BASKET



SECTION A-A C8-2

RELEASED
2010-04-14

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3915	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LIGHT LID ASSY-LONG BASKET	
DATE	10.04.06	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Dart Aerospace Ltd

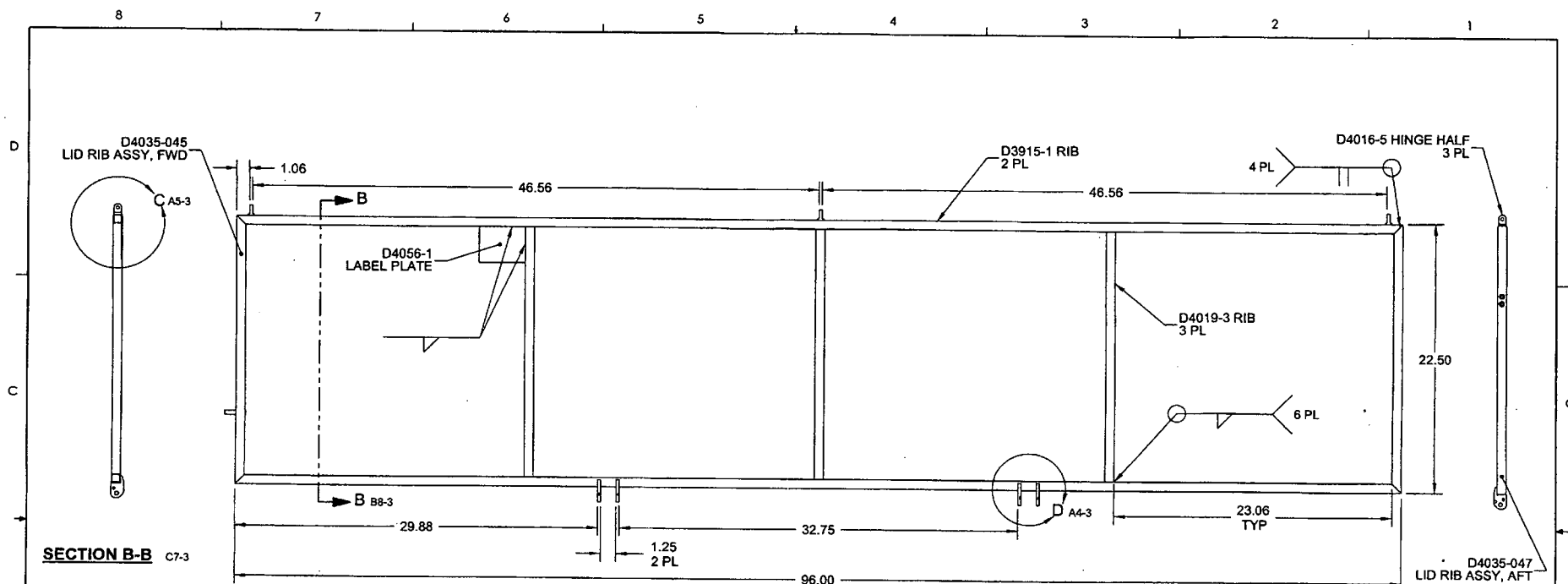
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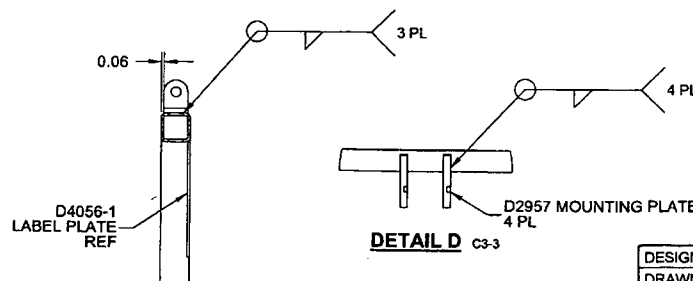
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SECTION B-B C7-3

D3915-101 BASKET LID WELDMENT ASSY ASSY






DETAIL C D8-3

DETAIL D C3-3

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 4.81 lbs
- 8) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.		D3915	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LIGHT LID ASSY-LONG BASKEINTS	
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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#58324

RELEASED
2010-04-14
MD

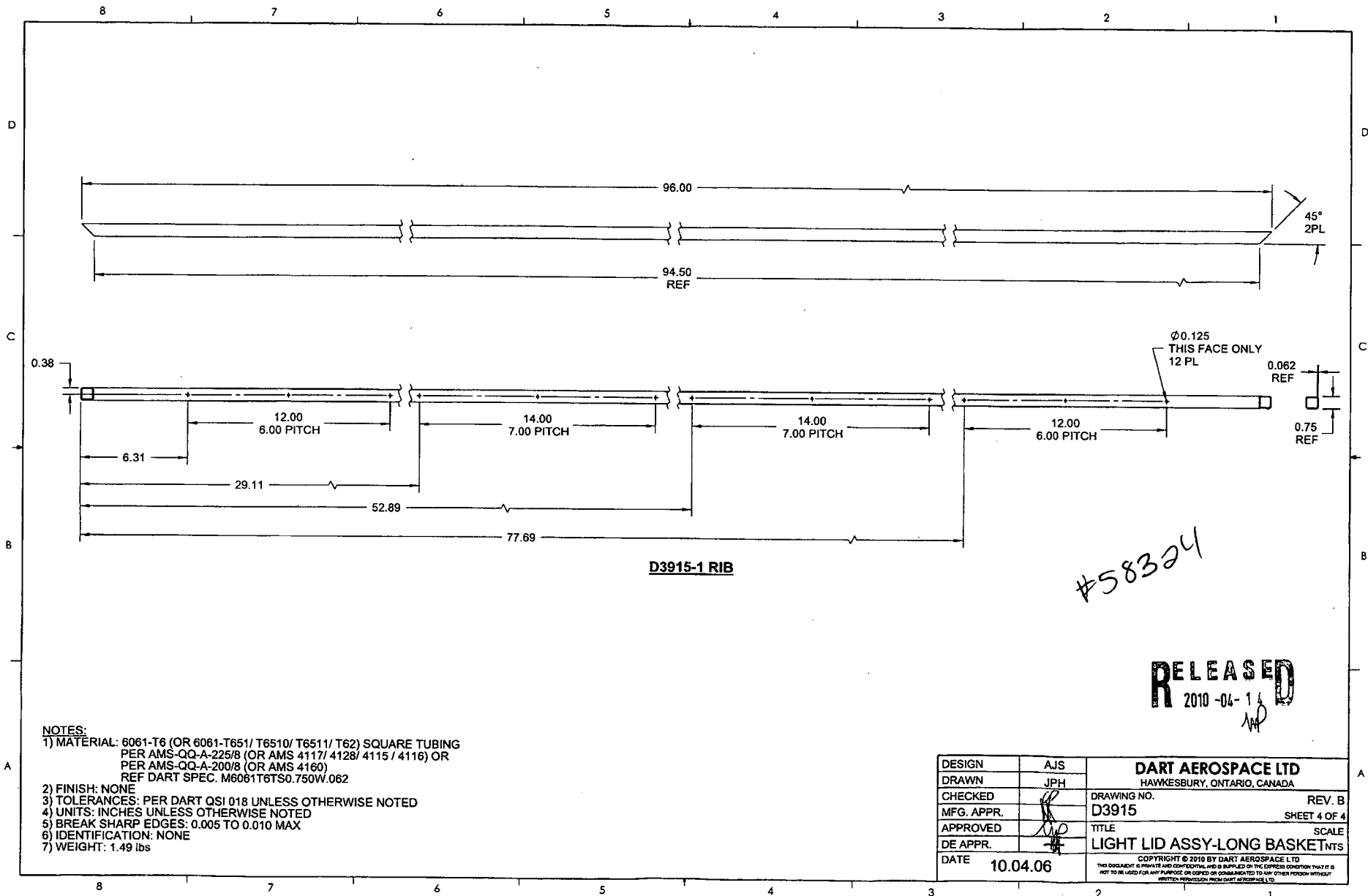
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Status	Item ID	Rev	Name	Start Date	Quantity	Per	UOM	ip	Dr	Seq	rap	Qun	mend	N	EC ID	CX I	Sort	e	Offen	Ty	Per	h	to	re	Date	Last	Modd	Dat
✓	AN310-4		NUT	12/02/09	3.0000		Each		100	0	0.						19	0	M...					4/20/10...	3/...			
✓	AN310C4		Nut	3/23/10	2.0000		Each		100	0	0.						20	0	M...					4/20/10...	3/...			
✓	AN3-14A		Bolt	12/02/09	4.0000		Each		100	0	0.						14	0	M...					4/20/10...	3/...			
✓	AN3-20A		Bolt 105125	3/23/10	2.0000		Each		100	0	0.						15	0	M...					4/20/10...	3/...			
✓	AN4-12		Bolt	12/02/09	3.0000		Each		100	0	0.						16	0	M...					4/20/10...	3/...			
✓	AN5-17A		Bolt M114324	12/02/09	2.0000		Each		100	0	0.						17	0	M...					4/20/10...	3/...			
✓	AN5-21A		Bolt M116463	4/20/10	2.0000		Each		100	0	0.						18	0	M...					4/20/10...	4/...			
✓	D2530	57964	Handle Weldment	12/05/09	1.0000		Each		100	0	0.						1	0	M...					4/20/10...	3/...			
✓	D2535		Spring S6355	12/05/09	2.0000		Each		100	0	0.						2	0	M...					4/20/10...	3/...			
✓	D2537		Bushing S3181	12/05/09	4.0000		Each		100	0	0.						3	0	M...					4/20/10...	3/...			
✓	D3913-041		Long Basket Base Assem...	3/23/10	1.0000		Each		100	0	0.						4	0	M...					4/20/10...	3/...			
✓	D3915-041		Light Lid Assembly, Long...	3/23/10	1.0000		Each		100	0	0.						5	0	M...					4/20/10...	3/...			
✓	D3917-3		Washer	12/02/09	6.0000		Each		100	0	0.						6	0	M...					4/20/10...	3/...			
✓	D3953-17		Gas Spring Spacer	12/02/09	2.0000		Each		100	0	0.						10	0	M...					4/20/10...	3/...			
✓	D3953-19		Gas Spring Bracket	12/02/09	1.0000		Each		100	0	0.						11	0	M...					4/20/10...	3/...			
✓	D3953-21		Gas Spring Bracket	12/02/09	1.0000		Each		100	0	0.						12	0	M...					4/20/10...	3/...			
✓	D3953-3		Gas Spring Stud, Lid	12/02/09	2.0000		Each		100	0	0.						7	0	M...					4/20/10...	3/...			
✓	D3953-7		Spring Spacer	12/02/09	2.0000		Each		100	0	0.						8	0	M...					4/20/10...	3/...			
✓	D3953-9		Gas Spring Washer	12/02/09	2.0000		Each		100	0	0.						9	0	M...					4/20/10...	3/...			
✓	D3969-3		Spring (Basket Lid)	12/02/09	1.0000		Each		100	0	0.						13	0	M...					4/20/10...	3/...			
✓	MS21042L3		Nut M113644	12/02/09	2 6.0000		Each		100	0	0.						21	0	M...					4/20/10...	3/...			
✓	MS21042L5		Nut M114108	12/02/09	4.0000		Each		100	0	0.						22	0	M...					4/20/10...	3/...			
✓	MS24665-151		Cotter Pin	12/02/09	3.0000		Each		100	0	0.						23	0	M...					4/20/10...	3/...			
✓	MS24665-300		Cotter Pin	12/02/09	2.0000		Each		100	0	0.						24	0	M...					4/20/10...	3/...			
✓	NAS1149F0432P		Washer	3/23/10	6.0000		Each		100	0	0.						25	0	M...					4/20/10...	3/...			
✓	NAS1149F0563P		Washer	12/02/09	4.0000		Each		100	0	0.						26	0	M...					4/20/10...	3/...			

34 D 4029-041 B58109
 34 MS20600 A04W3 M107939 34
 34 NAS1149 DW416 J M114597 34"

6.0 CONVERSION & OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -421	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-421	PROP ARM ASSEMBLY KIT
				1	D2332-041	PROP ARM ASSEMBLY
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
3	3	3	3		AN4-12	BOLT (DRILLED)
				2	AN4-22A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
				4	AN970-4	WASHER
				2	MS21043-4	NUT
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	2	NAS1149F0432P	WASHER

58186

53642

114292 -

114716 -
114306 -

17566

165-19

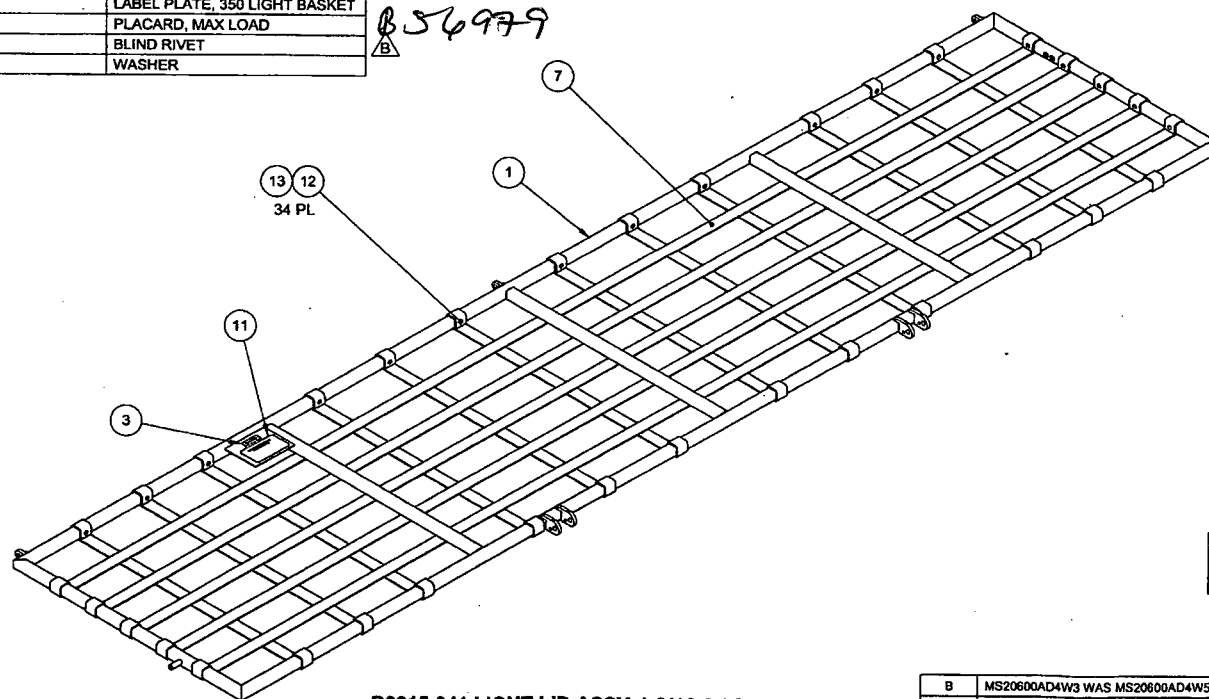
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Revision: B

Date: 10.04.08

ITEM	QTY -041	QTY -101	P/N	DESCRIPTION
	X		D3915-041	LIGHT LID ASSY, LONG BASKET
1	1	X	D3915-101	BASKET LID WELDMENT ASSY
2		2	D3915-1	RIB
3	1		D2728-1	DART LOGO LABEL
4		4	D2957	MOUNTING PLATE
5		3	D4018-5	HINGE HALF
6		3	D4019-3	RIB
7	1		D4029-041	WEBBING (LONG BASKET)
8		1	D4035-045	LID RIB ASSY, FWD
9		1	D4035-047	LID RIB ASSY, AFT
10		1	D4056-1	LABEL PLATE, 350 LIGHT BASKET
11	1		D4086-220	PLACARD, MAX LOAD
12	34		MS20600AD4W3	BLIND RIVET
13	34		NAS1149DN416J	WASHER

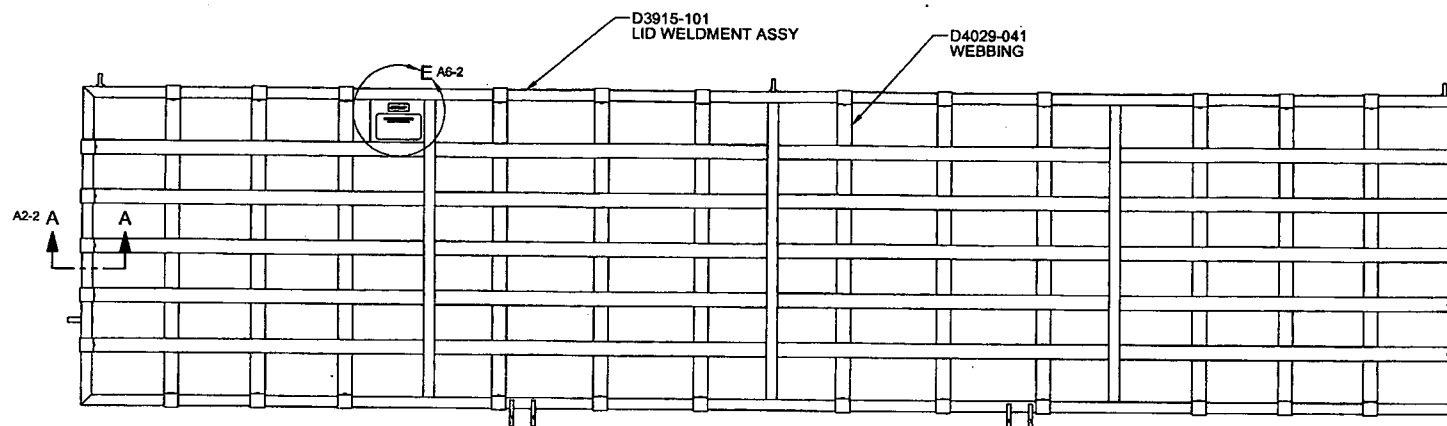


D3915-041 LIGHT LID ASSY, LONG BASKET ASSY

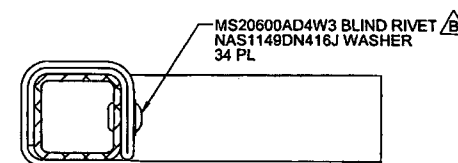
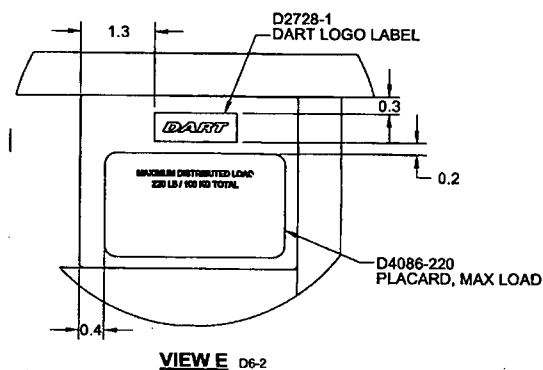
RELEASED
2010-04-14

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: NONE
 7) WEIGHT: 6.91 lbs

B	MS20600AD4W3 WAS MS20600AD4W5: BOM & (B1-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH	DRAWING NO.	REV. B
CHECKED		D3915	SHEET 1 OF 4
MFG. APPR.		TITLE	SCALE
APPROVED		LIGHT LID ASSY-LONG BASKET	NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.04.06		



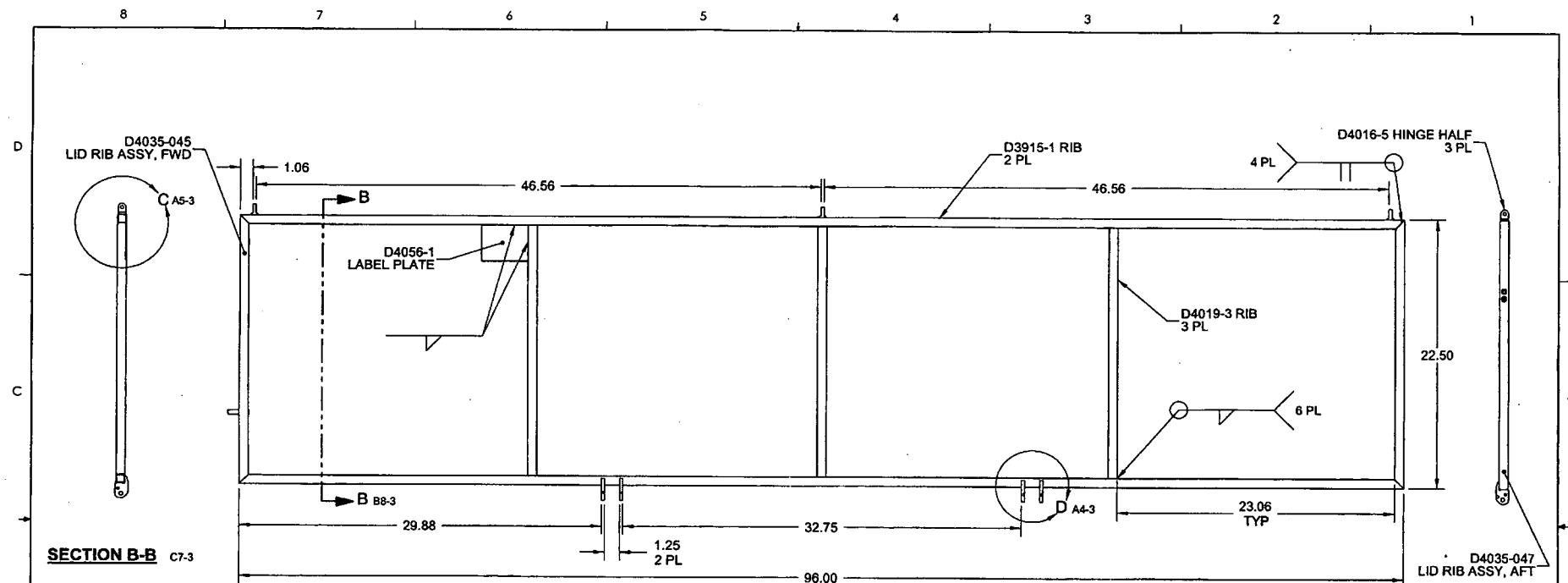
D3915-041 LIGHT LID ASSY, LONG BASKET



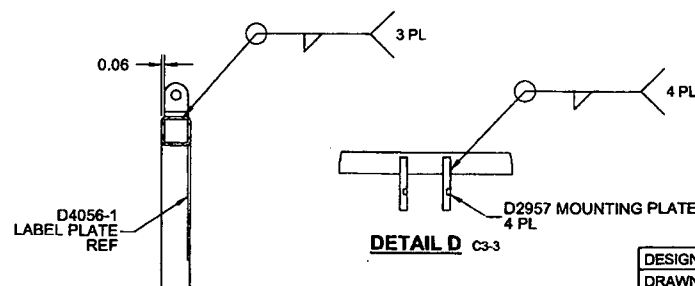
SECTION A-A C8-2

RELEASED
2010-04-14

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3915	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LIGHT LID ASSY-LONG BASKET	
DATE	10.04.06	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3915-101 BASKET LID WELDMENT ASSY ASSY



DETAIL C D8-3

DETAIL D C3-3

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 4.81 lbs
- 8) WELD PER DART QSI 004

RELEASED
2010-04-14

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3915	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LIGHT LID ASSY-LONG BASKET	
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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